



8 NET, Inc.

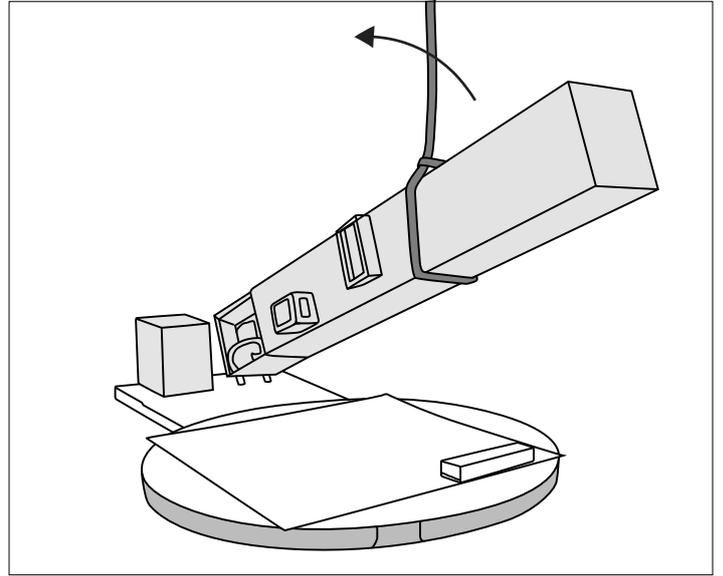
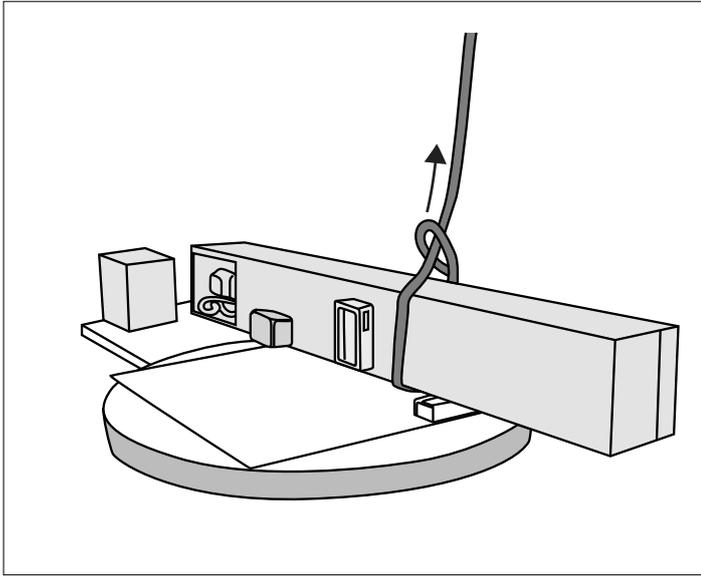
**Installation Guide and Operating
Manual**

**SWM106-250P (HMI Touch Panel Stretch
Wrap Machine with Scale & Printer)**

Tower Setup

Please check the following instructions to set up the tower. 2021 or newer versions have four bolts to mount the tower. Two of them are M16 inside the tower. Two of them are M8 outside the tower.

It is **extremely important** to install the tower correctly to ensure safety in using this product. When setting up the tower, please make sure the tower is not sitting on any cables or wires.



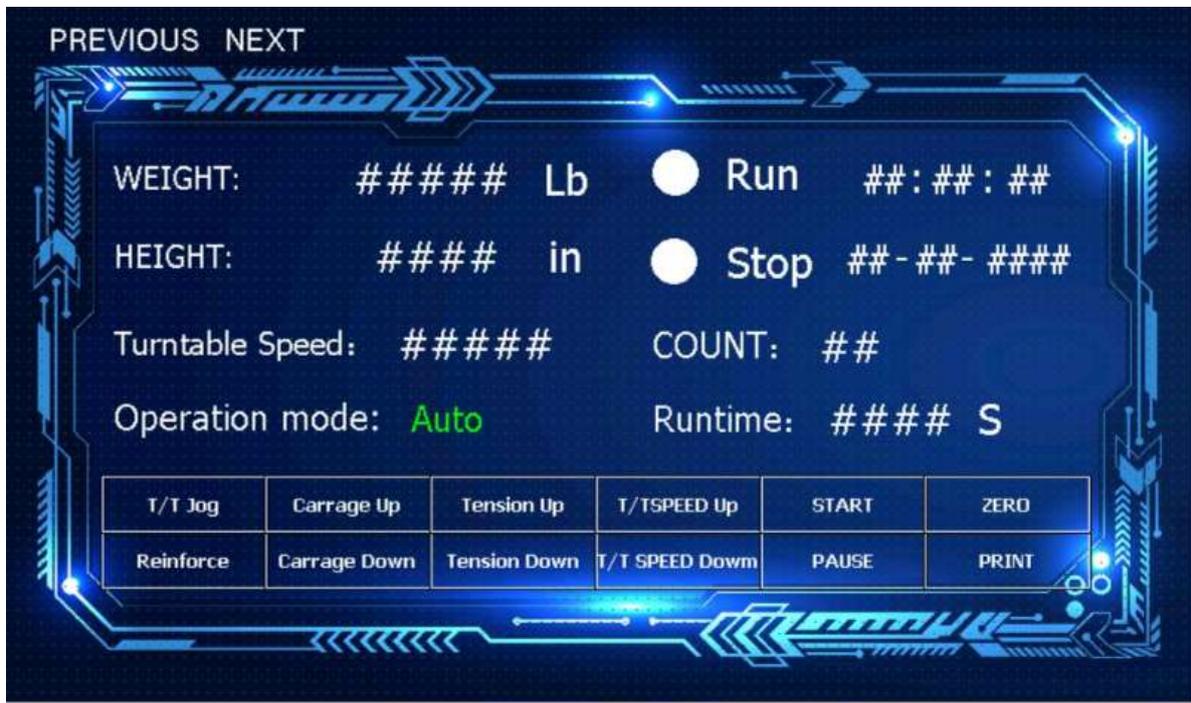
Operation Panel



The G3 Operation Panel is full touchscreen. Press the screen directly to operate. To switch the screens, press the "First", "Previous", "Next" or "Last" button.

Language: this machine has English and Chinese languages. Press the screen to select the language.

Key functions of your operation panel:



Start:

When all the parts of the machine are in the initial positions, pressing the "Start" button will start the Auto Mode operation.

If all the parts of the machine are not in the initial positions, pressing the "Start" button will move all the parts to their initial positions.

Pause:

This button only works when the machine is running in the Auto Mode. Pressing it will pause the entire machine movement. To resume, press the "Start" button.

Emergency Stop:

Pressing this button will stop the entire machine movement. The operation can not be resumed even the button is pulled up to its open position. It is used for safety reasons or emergency situations. Pressing the Emergency Stop button will **NOT** cut off the power. Please do NOT use it in the case of electric shocks. Unplug the power cable instead.

T/T Jog: Press to spin the turn table manually.

Reinforce: In the operation of the Auto Mode, press to pause the carriage movement. The turn table is still spinning for the pre-set cycles to get more film on the pallet.

Carriage Up: Press to manually raise the carriage.

Carriage Down: Press to manually lower the carriage.

Tension (Up and Down): Press to increase or decrease the tension of the film.

T/T Speed (Up and Down): Press to increase or decrease the speed of the turn table.

Zero: Press to zero the scale readout

Print: Press to print out the weight ticket

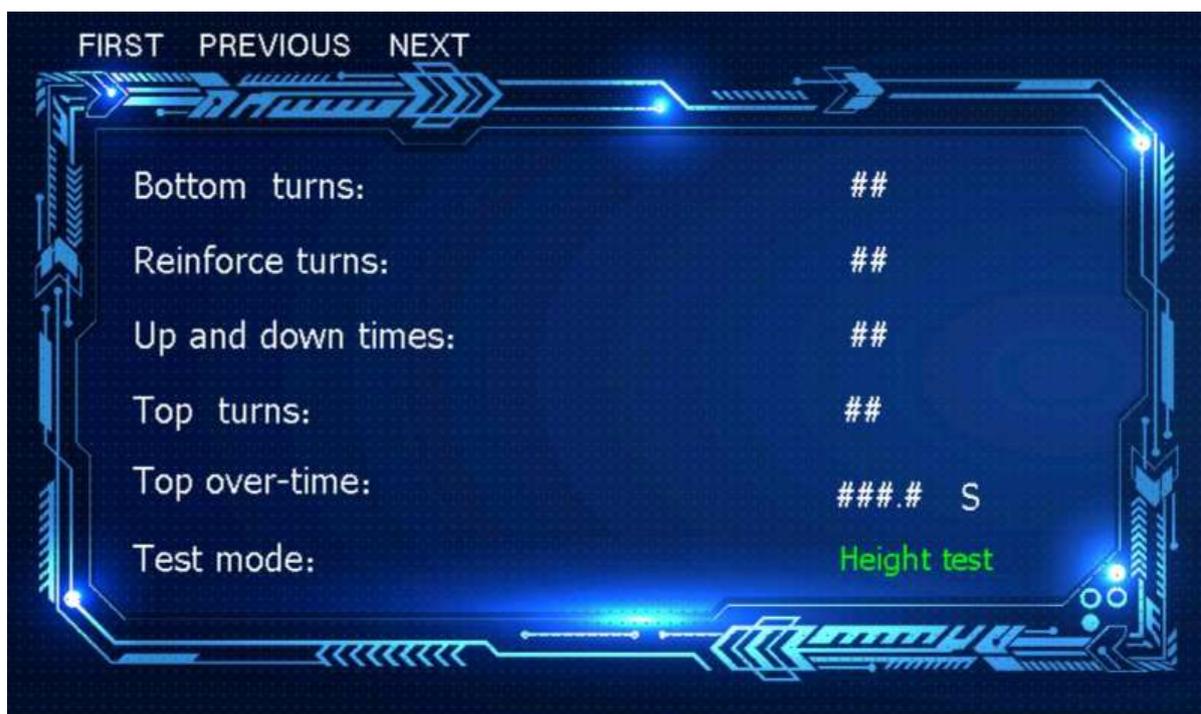
Operation Modes Selection

You can choose from three operation modes:

Auto: on the manual mode, click on "Manual", "Manual" will become "Auto"

Manual: on the auto mode, click on "Auto", "Auto" will become "Manual"

User Settings



Users can touch the numbers to change:

Bottom turns: the number of the circles the Turntable makes before the carriage goes up.

Reinforce turns: the number of the circles the Turntable makes after the “Reinforce” button is pressed and before the carriage resumes going up.

Up and down times: the number of the carriage goes up and down for one cycle of the operation. It counts the number going up plus the number going down. It is recommended to set it up as an even number of the carriage will stay up when the cycle is done.

Top turns: the number of the circles to Turntable makes after the carriage reaches the top and before it goes down.

Top over-time: the seconds the carriage will keep going up after it detects the top of the pallet.

Test mode: Height test. In this mode the photo-eye is active and it will stop the carriage from going up when it reaches top of the pallet.

Speed Settings



Turntable High Speed: the speed when wrapping the pallet in the normal mode.

Film-feeding High Speed: the speed of feeding the film when wrapping the pallet in the normal mode.

Turntable Low Speed: the speed when the turntable is jogging, usually at the end of each cycle.

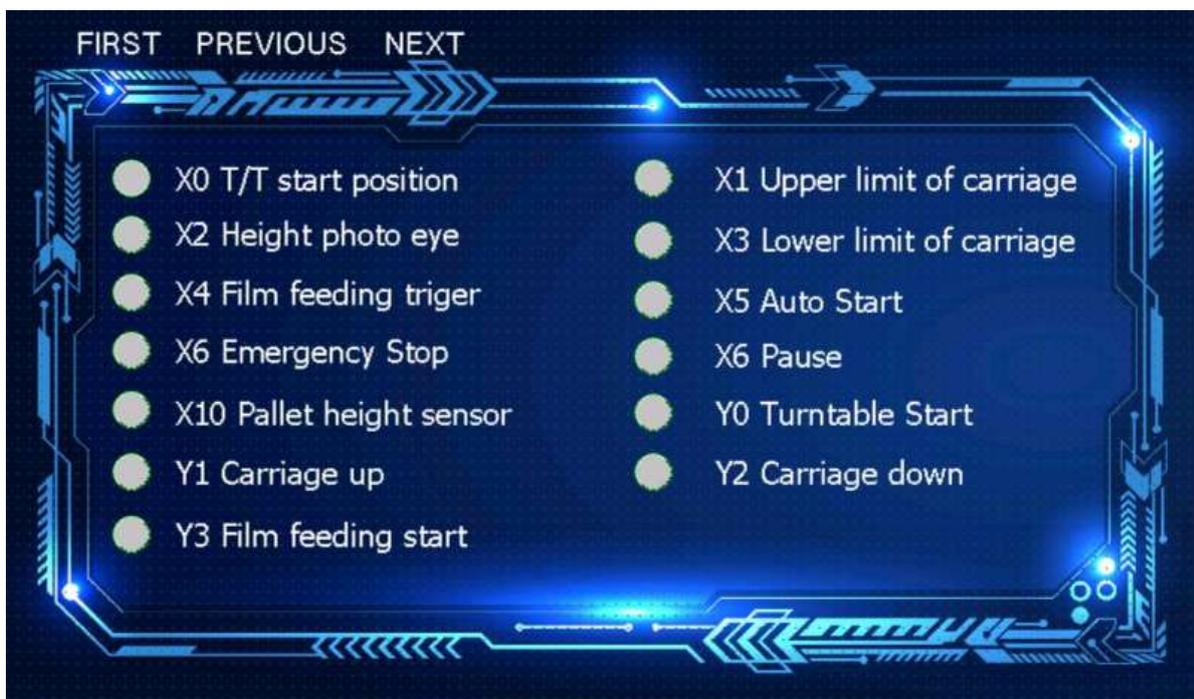
Film-feeding Low Speed: the speed of feeding the film when the turntable is jogging.

Carriage Speed: the speed of carriage go up and down.

Height L0: the original position of the height sensor

Height L1: the position of the carriage when it reaches the highest point in each cycle.

In&Out Sensor Indication



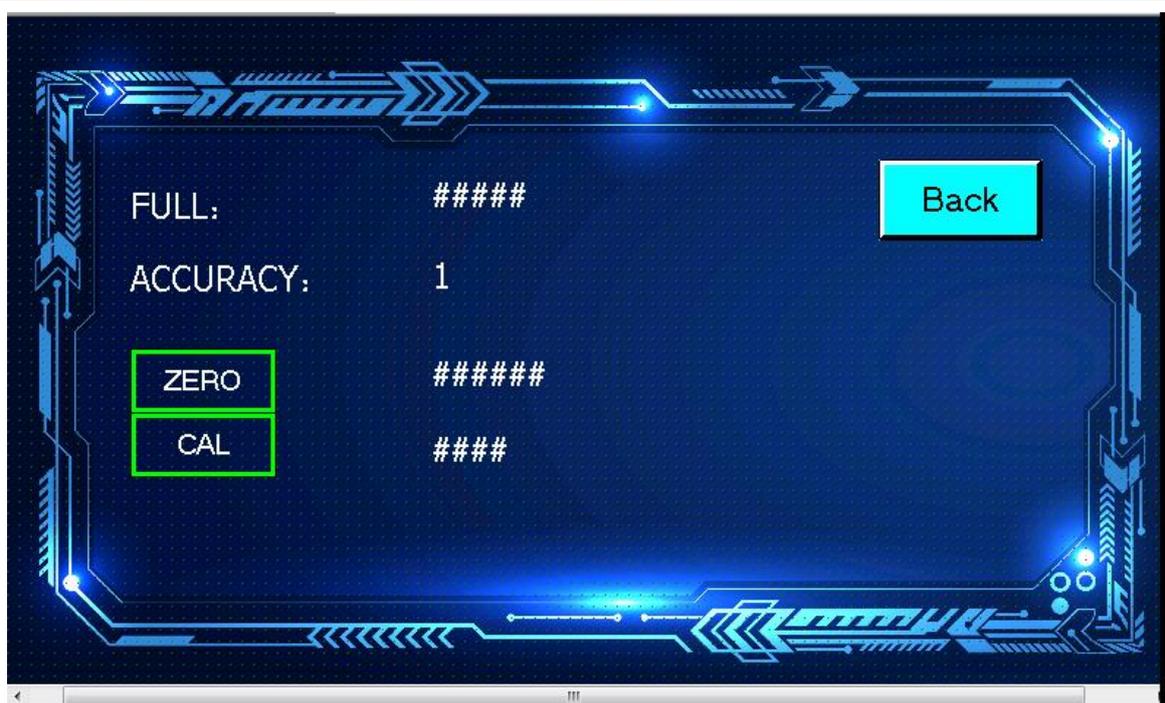
This interface is used for technician to troubleshoot the machine.

Pro Settings



Click to choose from Scale Calibration or Date / Time settings.

Scale Calibration



Full: the full capacity of the machine

Zero: the internal count of the Zero point. Reference in troubleshooting

Cal: the weight value of the test weight to calibrate the machine weighing module.

Date/Time Settings

DATA AND TIME

YEAR	####	HOUR	####
MONTH	####	MINUTE	####
DAY	####	SECOND	####
WEEK	####	0=Sun. 6=Sat.	Sun.

BACK

Click the numbers to change the value for each field for your usage.

Warranty

Prime Systems warrants its products be free from defects in materials and workmanship for a period of ONE (1) year from the date of purchase. If the product proves defective during the warranty period, Prime Systems, at its option, will:

Repair the product by means of telephone support and parts covered by the warranty at no charge.

Prime Systems recommends the Customer first utilize support materials shipped with the product, product diagnostics, information contained on the Web, and email support. If unsuccessful, to obtain service under this warranty the Customer must notify Prime Systems Telephone Support or its authorized service representative of the defect before the expiration of the warranty period.

Telephone Support Number: **855-697-2253**

Customers will provide appropriate assistance to Telephone Support personnel to resolve issues.

If telephone support is unsuccessful, Prime Systems or its authorized service representative will instruct the customer on how to receive warranty repair as provided below.

Service is available in the United States only.

Prime Systems reserves the right to charge for service in exception cases.

If the Customer's product contains features that enable Prime Systems or its authorized service representative to diagnose and repair problems with the product remotely, Prime Systems may request that the Customer allow such remote access to the product.

In the maintenance of the product, Prime Systems may use new or equivalent to new parts, assemblies or products for equal or improved quality. All defective parts, assemblies, and products become the property of Prime Systems. Prime Systems may require the return of parts, assemblies and products to Prime Systems Service Center. Return and claims will be handled according to the current Prime Systems procedure.

The following parts are NOT covered by this warranty:

- 1.Any kind of batteries.
- 2.Exposed cables and wires.
- 3.Other wearing parts.
- 4.Software

However, Prime Systems warrants the above parts be free from defects in materials and workmanship for a period of one week from the date of purchase.

These warranties shall not apply to any defect, failure or damage caused by improper use or improper or inadequate maintenance and care. Prime Systems shall not be obligated under these warranties:

- a) to repair damage resulting from attempts by personnel other than Prime Systems representatives to install, repair or service the product unless directed by a Prime Systems representative,
- b) to repair damage, malfunction, or degradation of performance resulting from improper use or connection to incompatible equipment ,
- c) to repair damage, malfunction, or degradation of performance caused by the use of Non-Prime Systems supplies or consumables or the use of Prime Systems supplies not specified for use with this product,
- d) to repair an item that has been modified or integrated with other products when the effect of such modification or integration increases the time or difficulty of servicing the product or degrades performance or reliability,
- e) to perform user maintenance or cleaning or to repair damage, malfunction, or degradation of performance resulting from failure to perform user maintenance and cleaning as prescribed in published product materials,

f) to repair damage, malfunction, or degradation of performance resulting from use of the product in an environment not meeting the operating specifications set forth in the user manual,

g) to repair damage, malfunction, or degradation of performance resulting from failure to properly prepare and transport the product as prescribed in published product materials

Any service identified in the above list and provided by Prime Systems at the Customer's request shall be invoiced to Customer at Prime Systems ' current rates for parts, labor and travel.

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